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Preparation and characterization of nanosize nickel-substituted cobalt ferrites $(Co_{1-x}Ni_xFe_2O_4)$

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Abstract

Nanosize nickel-substituted cobalt ferrites were prepared using aerosol route and characterized by TEM, XRD, magnetic and Mössbauer spectroscopy. The particle size of as obtained samples was found to be $\sim 10 \text{ nm}$ which increases upto $\sim 80 \text{ nm}$ on annealing at 1200 °C. The unit cell parameter 'a' decreases linearly with the nickel concentration due to smaller ionic radius of nickel. The saturation magnetization for all the samples after annealing at 1200° C lies in the range 47.6–84.5 emu/g. Room temperature Mössbauer spectra of as obtained samples exhibit a broad doublet, suggesting super paramagnetic nature of the sample. The broad doublet is further resolved into two doublets corresponding to the iron atoms residing at the surface and internal regions of the particle. The samples annealed at 1200° C showed broad sextet, which is resolved into two sextets, corresponding to tetrahedrally and octahedrally coordinated Fe cations. Cation distribution calculated using XRD and Mössbauer data indicates a decrease in Fe^{3+} (oct.)/Fe³⁺(tet.) ratio with increasing nickel concentration.

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1. Introduction

There is a growing interest in nanoparticles of magnetic ferrite because of their wide applications in permanent magnets, magneticdrug delivery, microwave devices and high-density information storage etc. [\[1,2\].](#page-6-0) Cobalt ferrite has cubic spinel structure and has been extensively studied because of its interesting magnetic properties. It has been regarded as one of the competitive candidates for high-density magnetic recording media because of its moderate saturation magnetization, high coercivity, mechanical hardness and chemical stability [\[3,4\].](#page-6-0)

Tailhades et al. [\[5\]](#page-6-0) studied mixed cobalt–copper spinel ferrites $Co_xCu_{1-x}Fe_2O_4$ and found that cation migra-

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tion occurs during annealing. Ahn et al. [\[6\]](#page-6-0) synthesized $CoFe₂O₄$ nanoparticles by microemulsion method and suggested that the particles behave as ferrimagnetic at 5 K but superparamagneticat 300 K. Hanh et al. [\[7\]](#page-6-0) synthesized cobalt ferrite powder of 4 nm size by forced hydrolysis method and reported the saturation magnetization and coercivity values of 75 emu/g and 10.3 kOe, respectively, at 5 K. Using modified oxidation process, Chinnasamy et al. [\[8\]](#page-6-0) have synthesized cobalt ferrite particles of 15 nm size. It was reported that particles with grain size $>$ 36 nm show saturation magnetization and maximum coercivity values of 64 emu/g and 2.02 kOe, respectively. Lelis et al. [\[9\]](#page-6-0) prepared cobaltdoped magnetites by co-precipitation method and concluded from X-ray and Mössbauer data that cobalt substitution occurs preferentially at octahedral coordination site. Chae et al. [\[10\]](#page-6-0) prepared Al and Ti-doped $CoFe₂O₄$ by sol–gel method and found that the coercivity was smaller while saturation magnetization

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was greater in $\text{Al}_{0.2}\text{CoFe}_{1.8}\text{O}_4$ (870 Oe and 72.1 emu/g), as compared to $Ti_0.2Co_1.2Fe_{1.6}O_4$ (1.56 kOe and 62.6 emu/g).

Nanosize ferrites have been prepared by various methods such as sol–gel, modified oxidation process, hydrothermal process, forced hydrolysis method, ball milling and microemulsion method, etc. [\[5–10\].](#page-6-0) The present work deals with the synthesis of nanoparticles of nickel-substituted cobalt ferrite $(C_{01-x}$ $Ni_xFe_2O_4$ where $x = 0$, 0.2, 0.4, 0.6, 0.8 and 1.0) via aerosol route. Aerosol method has the potential of producing multicomponent materials. Each aerosol contains the precursor in the exact stoichiometry as desired in the product. Particle size, degree of agglomeration, chemical homogeneity can be controlled with relative ease. Furthermore, production of powder and film by this method is commercially favourable [\[11–13\].](#page-6-0)

The samples so prepared were characterized using transmission electron microscopy (TEM), X-ray Diffractometry (XRD) , magnetic measurements and Mössbauer spectroscopy.

2. Experimental

Nanoparticles of nickel-substituted cobalt ferrites were prepared via aerosol route using a set-up described in our earlier paper [\[14\]](#page-6-0). The desired proportions of cobalt, nickel and iron nitrates were dissolved in water to prepare 5×10^{-2} M solutions. Air pressure, sample uptake and furnace temperature were maintained at 40 psi, $3-4$ mL/min and ~ 650 °C, respectively, during preparation. The ferrite powder was deposited on the PTFE-coated substrate.

Elemental analysis was carried out on an electron probe microanalyzer (EPMA) (JEOL, 8600 M) and atomicabsorption spectrophotometer (AAS) (GBC, Avanta), while the particle morphology was examined by TEM (Philips, EM400). The X-ray diffraction (XRD) studies were carried on X-ray diffractometer (Bruker AXS, D8 Advance) with $FeK\alpha$ radiation and magnetic measurements were made on a vibrating sample magnetometer (VSM) (155, PAR). Mössbauer

spectra were recorded on a constant acceleration transducer-driven Mössbauer spectrometer using $57Co(Rh)$ source of 10 mCi initial activity. The spectrometer was calibrated using a natural iron foil as well as recrystallized sodium nitroprusside dihydrate (SNP) as standards.

3. Results and discussion

Results of elemental analysis for Co, Ni and Fe in all the samples carried out by EPMA and AAS were consistent within 2%. Column one of Table 1 shows the chemical formula obtained using this data.

100 nm

 40 nm

Fig. 1. Transmission electron micrographs for $Co_{0.6}Ni_{0.4}Fe₂O₄$ (a) as obtained, (b) after agitating ultrasonically, (c) after annealing at 600° C and (d) after annealing at 1200° C.

Table 1

Lattice parameters calculated from XRD data and saturation magnetization of the samples annealed at 1200° C

Ferrites composition		Particle size (nm) Lattice parameter $a(A)$		Volume (\AA^3) X-ray density (g/cm^3)	Saturation magnetization (emu/g)	
CoFe ₂ O ₄	77.8	8.3834	589.19	5.29	84.5	
$Co_{0.8}Ni_{0.2}Fe_2O_4$	77.2	8.3723	586.89	5.31	74.7	
$Co_{0.6}Ni_{0.4}Fe_2O_4$	76.5	8.3682	586.00	5.32	69.3	
$Co0.4Ni0.6Fe2O4$	76.1	8.3566	583.57	5.34	61.5	
Co_0 , Ni_0 ₈ Fe ₂ O ₄	75.7	8.3448	581.09	5.36	53.9	
NiFe ₂ O ₄	75.4	8.3365	579.36	5.38	47.6	

The TEM micrograph of a very small amount of as obtained sample of $Co_{0.6}Ni_{0.4}Fe₂O₄$ placed on the carbon grid is shown in [Fig. 1\(a\)](#page-1-0). Spherical particles of \sim 100–300 nm size can be clearly seen in the micrograph. These spherical particles consist of a large numbers of small particles held together by interfacial forces which are responsible for the spherical shape of larger (agglomerate) particles. The smaller particles could be seen inside some of the spherical particles in [Fig. 1\(a\)](#page-1-0). Appearance of such agglomerates (large spherical particles) has also been reported in the literature [\[14,15\]](#page-6-0). To separate out these particles, small amount of sample was agitated ultrasonically in petroleum ether; the particles under suspension were taken on the carbon grid and dried. Micrograph of such particles ([Fig. 1\(b\)\)](#page-1-0) shows well separated particles of size \sim 10 nm. Selected area electron diffraction pattern (SAED) of the particle shown in the inset of [Fig. 1\(b\)](#page-1-0) suggests the amorphous nature of the sample. The micrographs for sample annealed at \sim 600 and \sim 1200 °C are shown in [Figs. 1\(c\) and \(d\),](#page-1-0) respectively. It can clearly be seen from Figs. $1(b)$ –(d) that the particle size increases with annealing temperature. Such an increase

3.1. Transmission electron microscopy

6000

has also been observed by various workers [\[16,17\].](#page-6-0) It is widely believed that the net decrease in free energy of solid–solid and solid–vapour interface provides the necessary driving force for particle growth during annealing process [\[18\].](#page-6-0) SAED of the annealed particle shown in the inset of [Fig. 1\(d\)](#page-1-0) shows the crystallinity of larger size particles, which was later, confirmed by XRD.

3.2. X-ray diffraction

The X-ray diffractographs of as obtained and annealed samples of $Co_{0.2}Ni_{0.8}Fe₂O₄$ are shown in Fig. 2. The diffraction pattern of as obtained sample confirms the amorphous nature. On increasing the annealing temperature, the diffraction peaks become narrower and sharper, suggesting the increase in particle size and crystallinity. The particle size was calculated from most intense peak (311) using Sherrer formula [\[19\].](#page-6-0) It is observed that the particle size increases with the annealing temperature as shown in [Fig. 3](#page-3-0), which matches well with the TEM data. X-ray diffractographs of all the compositions $(Co_{1-x}Ni_xFe_2O_4$, where $x = 0$, 0.2, 0.4, 0.6, 0.8 and 1.0) annealed at 1200° C are shown in [Fig. 4.](#page-3-0) The lattice parameters, calculated using

Fig. 2. X-ray diffraction pattern of $Co_02Ni_{0.8}Fe_2O_4$ (a) as obtained and after annealing at (b) 400 °C, (c) 600 °C, (d) 800 °C and (e) 1200 °C.

Powley as well as Le-Bail refinement methods (built in TOPAS V2.1 of BRUKER AXS), are listed in [Table 1.](#page-1-0) All the samples were found to be face centred cubic (fcc) with $Fd-3m$ space group. Lattice parameter a' was

Fig. 3. Variation of particle size with annealing temperature of $CoFe₂O₄$.

found to decrease linearly with nickel concentration as shown in [Fig. 5](#page-4-0), which can be understood due to the smaller ionic radius of Ni^{2+} compared to Co^{2+} .

X-ray density d_x was calculated using formula [\[20\]](#page-6-0) $d_x = 8M/Na^3$ where M, N and a are the molecular weight, Avogadro's number and lattice parameter, respectively, and tabulated in [Table 1.](#page-1-0) X-ray density increases linearly with nickel concentration ([Fig. 5](#page-4-0)) since nickel atom is heavier that the cobalt atom.

The intensities of (220), (422) and (400) planes are sensitive to cations on tetrahedral (A) and octahedral (B) sites [\[21,22\].](#page-6-0) Therefore the intensities of (220), (422) and (400) plans were used to determine the cation distribution. X-ray diffraction intensity calculations were carried out using the formula suggested by Buerger [\[23\]](#page-6-0)

$$
I_{h\,kl} = |F_{h\,k\,l}|^2 \text{PL}_p,
$$

where, notations have their usual meanings. It is well known [\[24\]](#page-6-0) that, the intensity ratios $I(220)/I(400)$, $I(220)/I(440)$ and $I(400)/I(440)$ are considered to be sensitive to the cation distribution. It is known that $Ni²⁺$ ions have *B*-site preference, while $Co²⁺$ and Fe³⁺ ions can occupy both \overline{A} - and \overline{B} -sites [\[25\]](#page-6-0). Based on the above, intensity ratios for these planes were calculated

Fig. 4. X-ray diffraction pattern of $Co_{1-x}Ni_xFe_2O_4$ after annealing at 1200 °C.

for various cation distribution and those closest to experimental data are given in Table 2 for all the samples. It can be seen that the ratio of $Fe^{3+} (oct.)/$ Fe^{3+} (tet.) decreases by replacing Ni²⁺ with Co²⁺.

3.3. Magnetic measurements

Magnetic measurements for as-obtained and annealed samples were recorded at 300 K. Typical hysteresis loops for $CoFe₂O₄$ are shown in [Fig. 6.](#page-5-0) The hysteresis loop for the as obtained sample exhibits no hysteresis, which may be attributed to superparamagnetic relaxation. The saturation magnetization of the samples annealed at 1200 °C is \sim 84 emu/g, which is in good agreement with the reported values [\[7,26\].](#page-6-0) The saturation magnetization for all the samples after annealing at $1200\degree C$ is listed in [Table 1](#page-1-0). A decrease of saturation magnetization with the decrease in cobalt concentration can be understood by the fact that due to relatively high orbital contribution to magnetic moment Co^{2+} ions are known to give large induced anisotropy. A plot of coercivity vs. particle size ([Fig. 7](#page-5-0)) shows maxima for particles of size \sim 35 nm which is in conformity with the other workers [\[27,28\]](#page-6-0). A decrease in coercivity with increase in nickel concentra-

Fig. 5. Variation of (a) lattice parameter and (b) density with the nickel concentration.

tion may be attributed to the decrease in anisotropy field, which in turn decreases the domain wall energy [\[28,29\].](#page-6-0)

3.4. Mössbauer spectroscopy

Typical Mössbauer spectra of as obtained samples of $CoFe₂O₄$ are shown in [Fig. 8\(a\)](#page-5-0) which indicates a broad doublet due to superparamagnetic relaxation. This broad doublet was fitted with two doublets corresponding to the iron atoms residing at surface region and the internal region of the particle because for small particles, good number of atoms resides on the surface. The fitted Mössbauer data given in [Table 3](#page-6-0) indicates that the contribution of surface region atoms lie between 36% and 42%, which is in good agreement with results of Ma et al. [\[30\]](#page-6-0). The quadrupole splitting in the surface region (0.83–0.99 mm/s) is larger as compared to the quadrupole splitting in the internal region (0.42–0.56 mm/s) due to higher electric field asymmetry in the surface region of the particle [\[31\].](#page-6-0) The decrease of quadrupole splitting with the increase in Ni^{2+} concentration in this spinel structure may be due to decreased distortion in the symmetry of the electric field gradient [\[32\]](#page-6-0).

A typical Mössbauer spectra of samples annealed at $1200\degree C$ is shown in [Fig. 8\(b\)](#page-5-0). The best fit could be obtained by employing two sextets attributed to tetrahedral and octahedral site [\[32\]](#page-6-0) and data thus obtained are listed in [Table 3.](#page-6-0) There is no significant change observed in the hyperfine field of all the compositions, however, the ratio Fe^{3+} (oct.)/Fe³⁺(tet.) decreases from 2.33 to 1.04 on increasing the nickel concentration. The cation distribution was also calculated using the intensity ratio of the two sextets, also given in [Table 3.](#page-6-0) The cation distribution obtained from the X-ray intensity data agrees fairly well with the cation distribution estimated from Mössbauer data.

4. Conclusions

Particle of $\sim 10 \text{ nm}$ size of nickel-substituted cobalt ferrites have been prepared by aerosol route. Particle

Fig. 6. Hysteresis loops for the CoFe_2O_4 (a) as obtained and after annealing at (b) 400, (c) 600 and (d) 1200 °C.

Fig. 7. Variation of coercivity with particle size for (a) $CoFe₂O₄$, (b) $Co_{0.4}Ni_{0.6}Fe_2O_4$ and (c) $NiFe_2O_4$.

size and saturation magnetization increases with the increase of annealing temperature. Mössbauer spectra suggest that, as obtained samples are superparamagnetic in nature. However, sample annealed at $1200\degree C$ have distributed local environment of Fe-cation. The cation

Fig. 8. Mössbauer spectra of CoFe_2O_4 (a) as obtained and (b) after annealing at 1200° C.

Table 3 Mössbauer parameters of as obtained and annealed samples

Ferrites	As obtained				Annealed at 1200° C					Cation distribution	
composition	Internal region		Surface region		region $(\%)$	Surface Tetrahedral		Octahedral		$Fe3+(oct.)/$ $Fe3+(tet.)$	
	δ (Fe)	ΔE_{Ω} (mms^{-1}) (mms^{-1})	δ (Fe) (mms^{-1}) (mms^{-1})	ΔE_{Ω}		δ (Fe)	$H_{\rm eff}$	δ (Fe) (mms^{-1}) (kOe) (mms^{-1}) (kOe)	$H_{\rm eff}$		
CoFe ₂ O ₄	0.46	0.56	0.45	0.99	41.7	0.48	516	0.4	490	2.33	$[Co_{0.40}Fe_{0.60}]$ ⁴ $[Co_{0.60}Fe_{1.40}]$ ^B O ₄
$Co_{0.8}Ni_{0.2}Fe_2O_4$ 0.44		0.53	0.44	0.95	38.6	0.46	518	0.37	487	2.12	$[Co_{0.36}Fe_{0.64}]$ ^A $[Co_{0.44}Ni_{0.2}Fe_{1.36}]$ ^B O ₄
$Co0.6Ni0.4Fe2O4$ 0.46		0.49	0.45	0.92	37.5	0.49	522	0.39	493	1.94	$[Co_{0.32}Fe_{0.68}]^{A}[Co_{0.28}Ni_{0.4}Fe_{1.32}]^{B}O_{4}$
$Co_{0.4}Ni_{0.6}Fe_2O_4$ 0.46		0.46	0.46	0.89	36.3	0.49	519	0.38	489	1.63	$[Co_{0.24}Fe_{0.76}]$ ^A $[Co_{0.16}Ni_{0.6}Fe_{1.24}]$ ^B O ₄
$Co_{0.2}Ni_{0.8}Fe_2O_4$ 0.44		0.45	0.44	0.86	40.5	0.46	524	0.36	491	1.38	$[Co_{0.16}Fe_{0.84}]$ ^A $[Co_{0.04}Ni_{0.8}Fe_{1.16}]$ ^B O ₄
NiFe ₂ O ₄	0.45	0.42	0.43	0.83	38.2	0.47	525	0.37	491	1.04	$[Fe_{1.0}]^A [Ni_{1.0}Fe_{1.0}]^B O_4$

distribution obtained from the X-ray intensity data matches very well with the cation distribution estimated from Mössbauer data.

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